

## **AMENDMENTS TO THE SPECIFICATION**

**Please replace paragraph [0006] at page 2, with the following rewritten paragraph:**

[0006] Pursuant to these objects, and others which will become apparent hereafter, one aspect of the present invention resides in a sock having a foot portion , a leg portion, and a heel portion between the foot portion and the leg portion. The heel portion has a double gore line so that the foot portion is at an angle of substantially 90° to the leg portion. The double gore line includes two gore line portions that are at an angle to one another and which meet at an apex so that the gore line portions extend downwardly from the apex and the gore line has a Y-shape.

**Please replace paragraph [0014] at page 3, with the following rewritten paragraph:**

[0014] Figure 2 shows a sock pursuant to the present invention. As shown here, the foot portion 1 and the leg portion 2 are at an angle  $\beta$  to one another of substantially 90°. This angle is obtained by providing a heel portion 3 between the foot portion 1 and the leg portion 2, which heel portion 3 has a double gore line 4 that is Y-shaped. The sock is knitted so that the wales or courses 5 turn 90° through the heel portion 3. This 90° turn is obtained by the double gore line which has a first gore line portion 4a and a second gore line portion 4b that extend downwardly from a vertex at an angle to one another. These gore line portions 4a, 4b allow the courses to bend at a sharper angle than was possible in the prior art and, thus, results in a sock which has a leg portion which is substantially 90° to the foot portion.